

## Heat Dissipation from NCSU03xx depending on Tj

### 1. Objective

The light output of LEDs is reduced under the influence of heat generation. When LEDs are operated over the absolute maximum junction temperature ( $T_{jmax}$ ), the performance is severely degraded. It is critical to design the heat dissipation not to exceed the  $T_{jmax}$  for NCSU03xx to achieve a high reliability and a high performance. This document provides the Tj evaluation results under two conditions by using different heat sinks. Please use the data as reference for NCSU03xx's thermal design at your site.

### 2. Tj Calculation

Tj can be obtained by the following formula:

$$T_j = T_s + R_{thj-s} \times P_D$$

where, Tj: Junction Temperature [°C]  
 Ts: Soldering Temperature [°C]  
 Rthj-s: Thermal resistance between the LED die and the Ts measuring point [°C/W]  
 \* The Rthj-s of NCSU03xx is 7.3 [°C/W]  
 PD: Input Power [W]

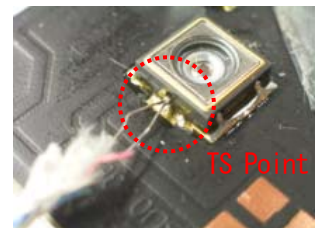


Figure 1  
Ts Measuring Point

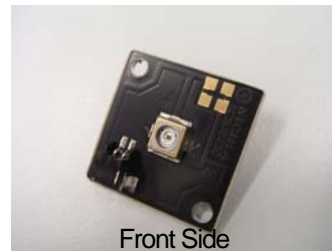
### 3. Tj Measurement Result

Ex.1 Aluminum Board

| IF(A) | TS (°C) | VF(V) | Tj(°C) |
|-------|---------|-------|--------|
| 0.5   | 75      | 3.57  | 89     |
| 0.7   | 95      | 3.63  | 114    |

Ex.2 Aluminum Board + Heat Sink

| IF(A) | TS (°C) | VF(V) | Tj(°C) |
|-------|---------|-------|--------|
| 0.5   | 54      | 3.62  | 68     |
| 0.7   | 66      | 3.70  | 85     |



Front Side

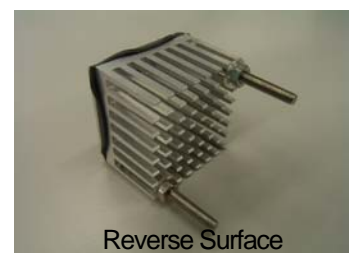


Reverse Surface

Figure 2 Aluminum Board



Front Side



Reverse Surface

Figure 3 Aluminum Board & Heat Sink

### 4. Heat Dissipation Materials

- Metal-based board; Aluminum, Dimension; 30mm × 30mm × 1.6mm
- Heat Sink : 30mm × 30mm × h=20mm, Depth: 4mm, Fin; 64 pcs. (Dimension of Fin; 1.4mm × 2mm, Structure; 8 × 8)

### Note: Absolute Maximum Ratings

Nichia specifies the absolute maximum ratings for NCSU03xx as IF=0.7A and  $T_{jmax}$  =130°C. We cannot assure the performance of the LEDs if they are used above the specified temperature and IF. Thank you very much for your cooperation.